

# HAMBRICK

CAST STONE SERVICES

**2022**

## **STANDARD PRODUCT CATALOG**

**KEYS**

**BANDS**

**SILLS**

**WALL CAPS**

**PIER CAPS**

**STEPS/PAVERS/POOL**

**HAMBRICK CAST STONE SERVICES, LLC  
1504 CANTON RD.  
JASPER, GA 30143**

**WWW.HAMBRICK-CAST-STONE.COM  
770-735-1083**

**FREE QUOTES!**

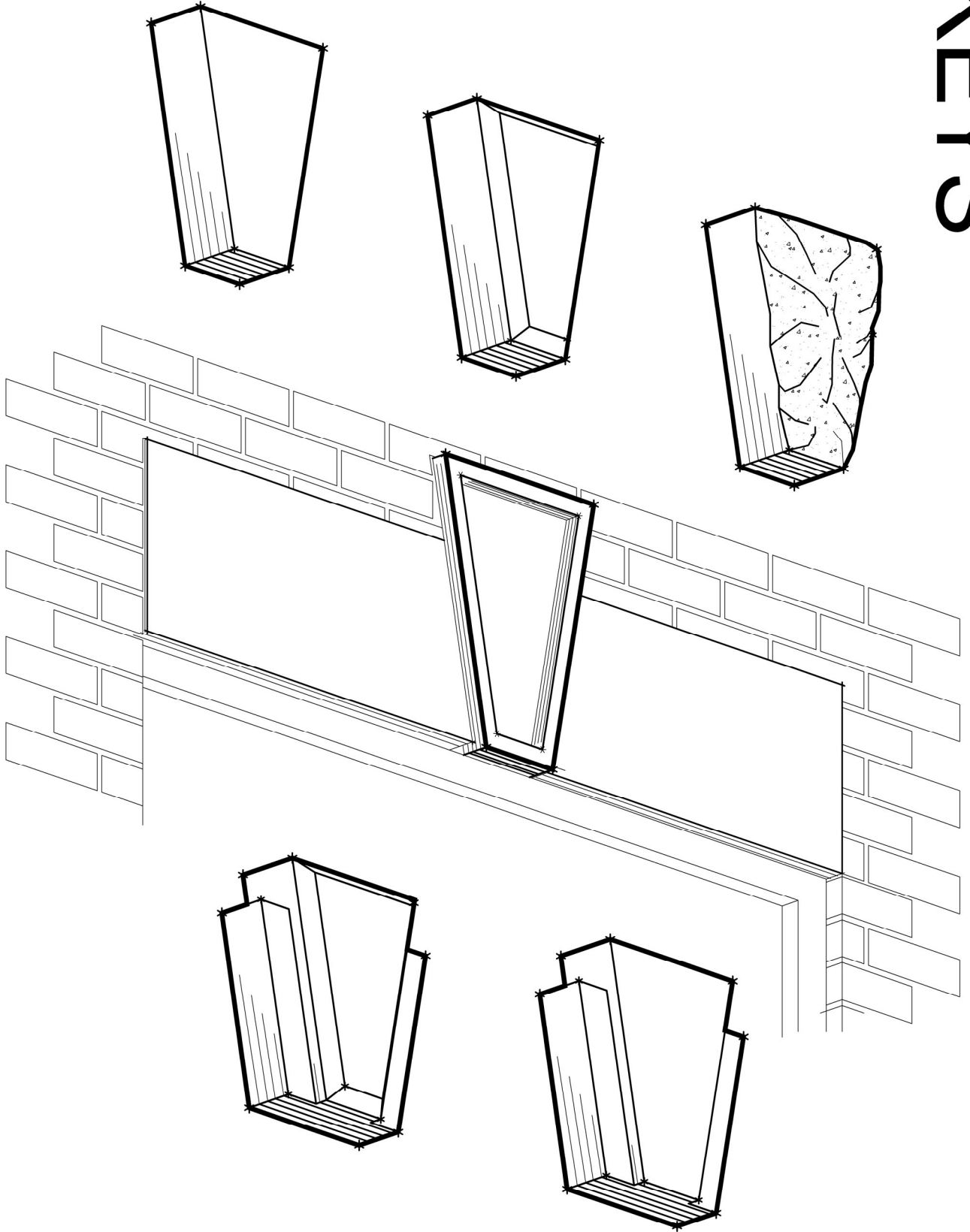
**EMAIL REQUESTS TO: DAVID@HAMBRICK-CAST-STONE.COM**



**SCAN QR CODE TO VIEW ONLINE!**

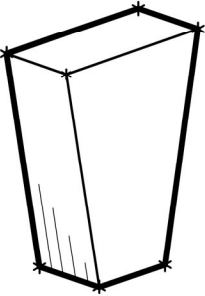
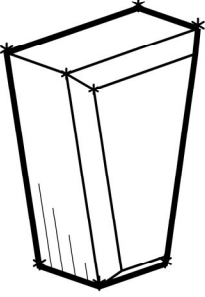
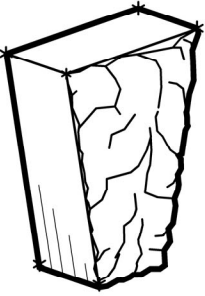
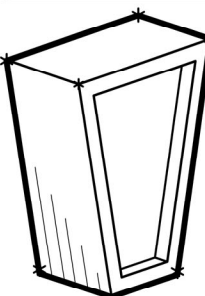
**.PDF FILE DOWNLOAD AVAILABLE!**

# KEYS





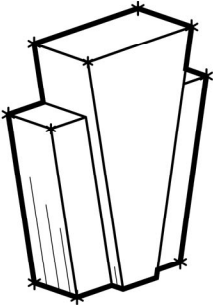
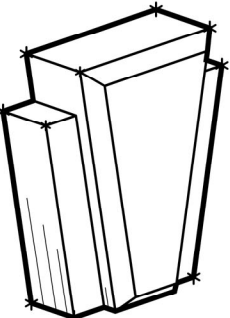
All HCSS products are hand made at our Georgia plant. Although most of our stone is made to resemble natural limestone finishes and colors, we can also match natural stone colors and manufactured stone units by others.

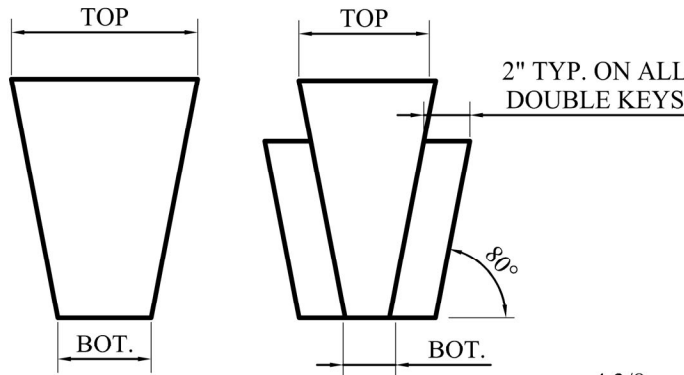
KEY TYPE	BRICK TYPE	Coursing	Overall Height	Part Number	Top Width	Bottom Width	Bed Depth
 FLAT	Standard or Modular	Accent	4 1/8"	F1KS	3 7/8"	2 1/4"	3 5/8"
		Accent	6 3/4"	F2KS	5 5/8"	3"	3 5/8"
		3 course	7 5/8"	F3KS	6"	3"	3 5/8"
		4 course	10 1/4"	F4KS	8"	4"	3 5/8"
		5 course	12 3/4"	F5KS	9"	4"	3 5/8"
		6 course	15 5/8"	F6KS	10 1/8"	4"	3 5/8"
	Queen or Engineer	2 course	6 3/4"	F2KQ	5 5/8"	2"	3 5/8"
		3 course	9 1/4"	F3KQ	7 5/8"	4"	3 5/8"
		4 course	12 3/8"	F4KQ	8 7/8"	4"	3 5/8"
		5 course	15 5/8"	F5KQ	10 1/8"	4"	3 5/8"
 CHAMFERED	Standard or Modular	Accent	4 1/8"	S1KS	3 7/8"	2 1/4"	3 5/8"
		Accent	6 3/4"	S2KS	5 5/8"	3"	3 5/8"
		3 course	7 5/8"	S3KS	6"	3"	3 5/8"
		4 course	10 1/4"	S4KS	8"	4"	3 5/8"
		5 course	12 3/4"	S5KS	9"	4"	3 5/8"
		6 course	15 5/8"	S6KS	10 1/8"	4"	3 5/8"
	Special	10 1/8"	C4KS	8"	4"	3 5/8"	
	Queen or Engineer	2 course	6 3/4"	S2KQ	5 5/8"	2"	3 5/8"
		3 course	9 1/4"	S3KQ	7 5/8"	4"	3 5/8"
		4 course	12 3/8"	S4KQ	8 7/8"	4"	3 5/8"
5 course		15 5/8"	S5KQ	10 1/8"	4"	3 5/8"	
 ROCKFACE	Standard or Modular	Accent	4 1/8"	R1KS	3 7/8"	2 1/4"	3 5/8"
		Accent	6 3/4"	R2KS	5 5/8"	3"	3 5/8"
		3 course	7 5/8"	R3KS	6"	3"	3 5/8"
		4 course	10 1/4"	R4KS	8"	4"	3 5/8"
		5 course	12 3/4"	R5KS	9"	4"	3 5/8"
		6 course	15 5/8"	R6KS	10 1/8"	4"	3 5/8"
	Queen or Engineer	2 course	6 3/4"	R2KQ	5 5/8"	2"	3 5/8"
		3 course	9 1/4"	R3KQ	7 5/8"	4"	3 5/8"
		4 course	12 3/8"	R4KQ	8 7/8"	4"	3 5/8"
		5 course	15 5/8"	R5KQ	10 1/8"	4"	3 5/8"
 PANEL	Standard or Modular	Accent	4 1/8"	P1KS	3 7/8"	2 1/4"	3 5/8"
		Accent	6 3/4"	P2KS	5 5/8"	3"	3 5/8"
		3 course	7 5/8"	P3KS	6"	3"	3 5/8"
		4 course	10 1/4"	P4KS	8"	4"	3 5/8"
		5 course	12 3/4"	P5KS	9"	4"	3 5/8"
		6 course	15 5/8"	P6KS	10 1/8"	4"	3 5/8"
	Queen or Engineer	2 course	6 3/4"	P2KQ	5 5/8"	2"	3 5/8"
		3 course	9 1/4"	P3KQ	7 5/8"	4"	3 5/8"
		4 course	12 3/8"	P4KQ	8 7/8"	4"	3 5/8"
		5 course	15 5/8"	P5KQ	10 1/8"	4"	3 5/8"



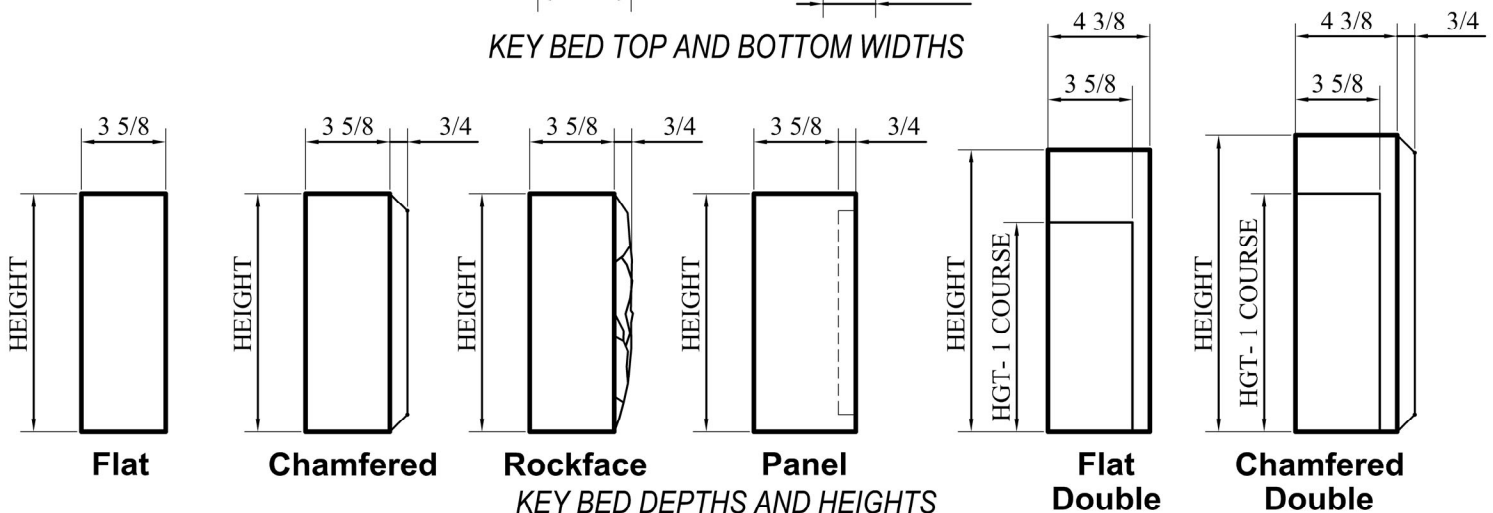
Key and Double Key sides are angled at 10° to match the traditional slope of brick jack-arches. The heights are sized to fit precisely within brick coursing, between mortar joints, for Standard, Modular, Queen or Engineer brick.

**DOUBLE KEYS**

KEY TYPE	BRICK TYPE	Coursing	Overall Height	Part Number	Top Width	Bottom Width	Bed Depth
 <b>FLAT</b>	Standard or Modular	4 course	10 1/4"	DK4S	8"	4"	3 5/8"
		5 course	12 3/4"	DK5S	8 3/4"	4"	3 5/8"
		6 course	15 5/8"	DK6S	10 1/8"	4"	3 5/8"
	Queen or Engineer	4 course	12 3/8"	DK4Q	8 7/8"	4"	3 5/8"
		5 course	15 5/8"	DK5Q	10 1/8"	4"	3 5/8"
 <b>CHAMFERED</b>	Standard or Modular	4 course	10 1/4"	DKCS-4	8"	4"	3 5/8"
		5 course	12 3/4"	DKCS-5	9"	4"	3 5/8"
	Queen or Engineer	4 course	12 1/8"	DKCQ-4	7"	2 1/4"	3 5/8"
		5 course	15 5/8"	DKCQ-5	8 1/4"	2 1/4"	3 5/8"

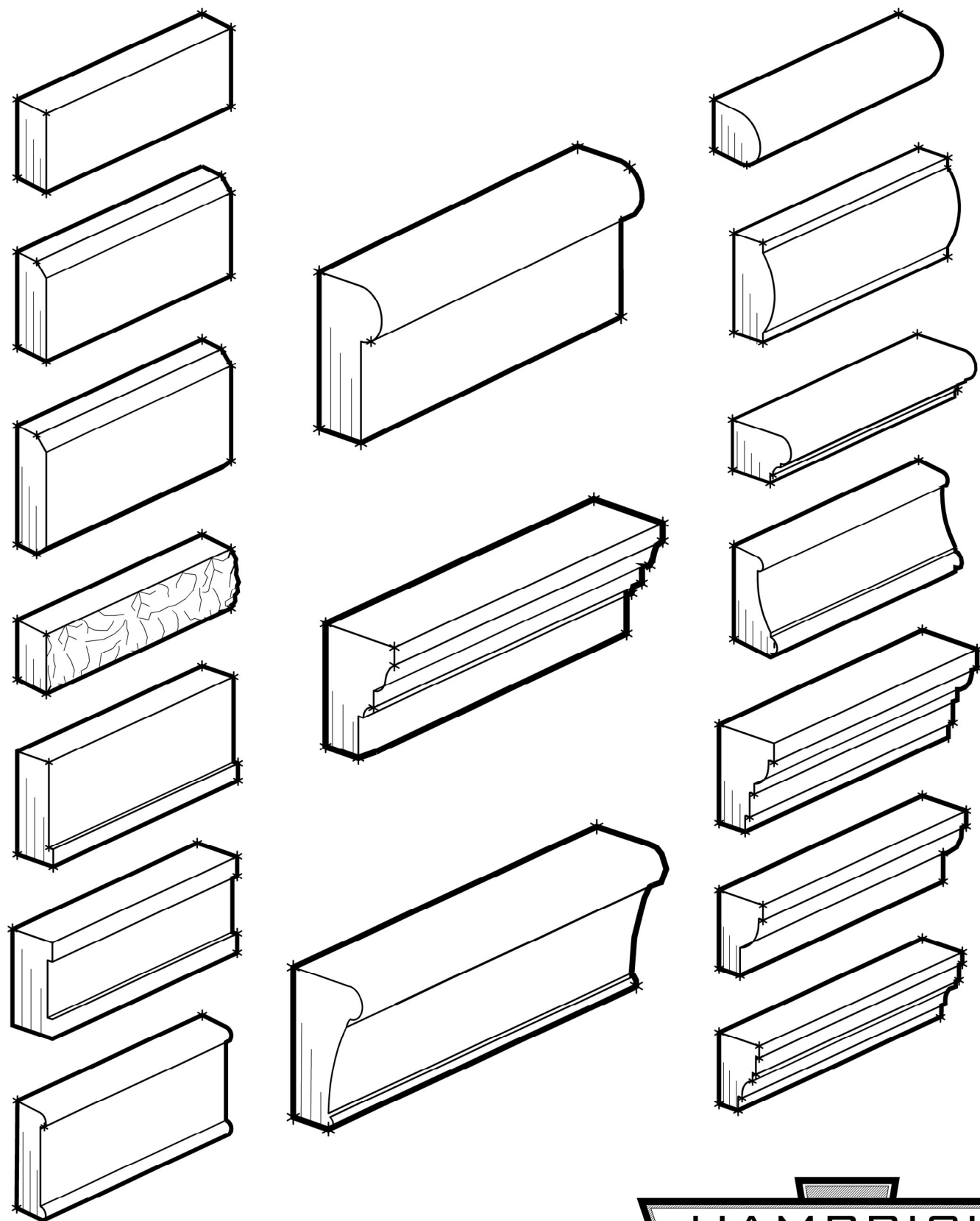


KEY BED TOP AND BOTTOM WIDTHS



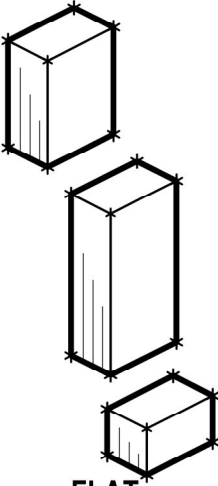
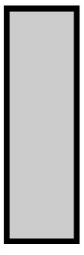
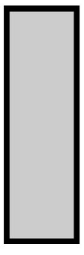
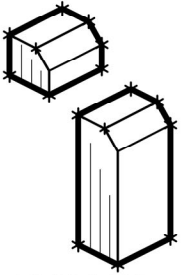


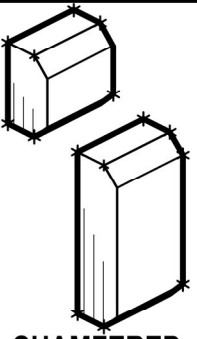


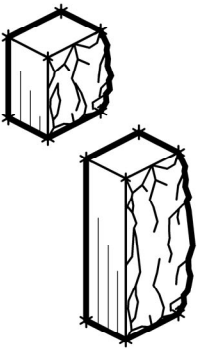


KEY BED DEPTHS AND HEIGHTS

# BANDS



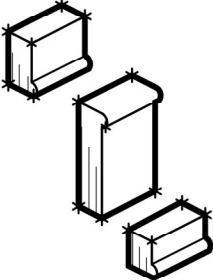
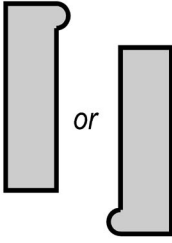

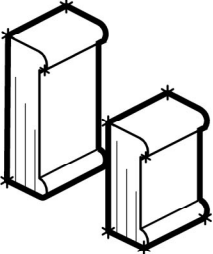
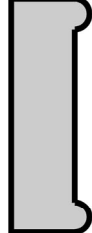
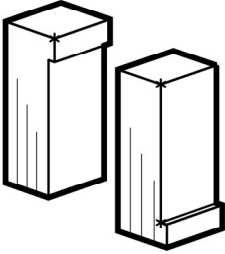
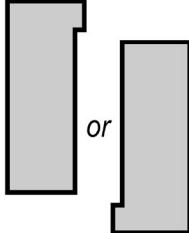

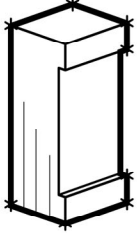

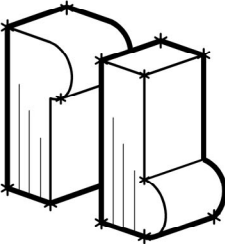
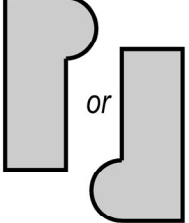



Our bands come in Standard MASONRY Lengths; 24", 32", 40" OR 48" (32" Lengths are assumed in pricing UNO), but can be made in Custom Lengths as desired. Corners, Ends and Angles are available as needed on Request.

BAND TYPE	BRICK TYPE	Coursing	Overall Height	Part Number		SECTION	Bed Depth
 <b>FLAT</b>	Standard or Modular	1 course	2 1/4"	FH3S			3 5/8"
		2 course	5"	FH3S			3 5/8"
		Accent	5 5/8"	FH06			3 5/8"
		3 course	7 5/8"	FH3S			3 5/8"
		4 course	10 1/4"	FH4S			3 5/8"
		Accent	11 5/8"	FH12			3 5/8"
	Queen or Engineer	5 course	13"	FH5S			3 5/8"
		6 course	15 5/8"	FH6S			3 5/8"
		1 course	3"	FH1Q			3 5/8"
		2 course	6 1/8"	FH2Q			3 5/8"
3 course	9 1/4"	FH3Q	3 5/8"				
4 course	12 3/8"	FH4Q	3 5/8"				
5 course	15 5/8"	FH5Q	3 5/8"				
 <b>BEVELED</b>	Standard or Modular	3 course	7 5/8"	BH3S			3 5/8"
		4 course	10 1/4"	BH4S			3 5/8"
		Accent	11 5/8"	BH12			3 5/8"
		5 course	13"	BH5S			3 5/8"
	Queen or Engineer	6 course	15 5/8"	BH6S			3 5/8"
		3 course	9 1/4"	BH3Q			3 5/8"
4 course	12 3/8"	BH4Q	3 5/8"				
 <b>CHAMFERED</b>	Standard or Modular	3 course	7 5/8"	CH3S			3 5/8"
		4 course	10 1/4"	CH4S			3 5/8"
		Accent	11 5/8"	CH12			3 5/8"
		5 course	13"	CH5S			3 5/8"
	Queen or Engineer	6 course	15 5/8"	CH6S			3 5/8"
		3 course	9 1/4"	CH3Q			3 5/8"
4 course	12 3/8"	CH4Q	3 5/8"				
5 course	15 5/8"	CH5Q	3 5/8"				
 <b>ROCKFACE</b>	Standard or Modular	2 course	5"	RH3S			3 5/8"
		Accent	5 5/8"	RH06			3 5/8"
		3 course	7 5/8"	RH3S			3 5/8"
		4 course	10 1/4"	RH4S			3 5/8"
		Accent	11 5/8"	RH12			3 5/8"
		5 course	13"	RH5S			3 5/8"
	Queen or Engineer	6 course	15 5/8"	RH6S			3 5/8"
		2 course	6 3/4"	RH2Q			3 5/8"
		3 course	9 1/4"	RH3Q			3 5/8"
		4 course	12 3/8"	RH4Q			3 5/8"
5 course	15 5/8"	RH5Q	3 5/8"				

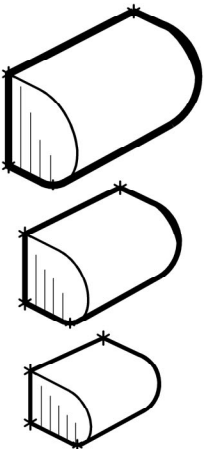
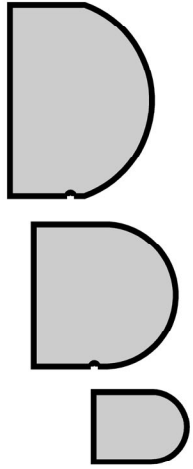
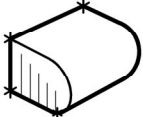
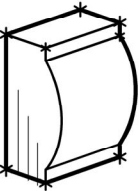
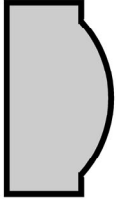

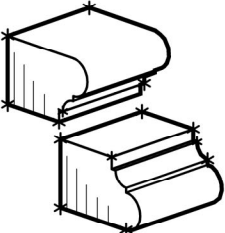
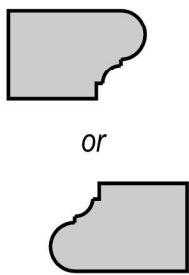

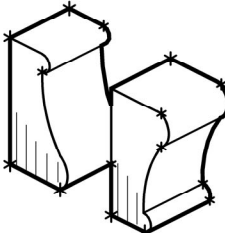
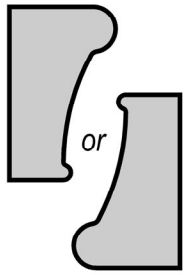
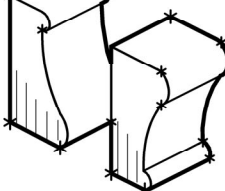


Band Shapes are often used in Combination with other Products for Surrounds and Cornices, or on their own as Watertables or Sills. Watertables and Sills can also be used as Bands.

BAND TYPE	BRICK TYPE	Coursing	Overall Height	Part Number	SECTION	Bed Depth
 <b>SINGLE ROUND</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	SH3S SH4S SH12 SH5S SH6S	 or  <b>SINGLE ROUND</b>	3 5/8" 3 5/8" 3 5/8" 3 5/8" 3 5/8"
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	SH3Q SH4Q SH5Q		3 5/8" 3 5/8" 3 5/8"
 <b>DOUBLE ROUND</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	DH3S DH4S DH12 DH5S DH6S	 <b>DBL ROUND</b>	3 5/8" 3 5/8" 3 5/8" 3 5/8" 3 5/8"
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	DH3Q DH4Q DH5Q		3 5/8" 3 5/8" 3 5/8"
 <b>LEDGE</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	LH3S LH4S LH12 LH5S LH6S	 or  <b>LEDGE</b>	3 5/8" 3 5/8" 3 5/8" 3 5/8" 3 5/8"
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	LH3Q LH4Q LH5Q		3 5/8" 3 5/8" 3 5/8"
 <b>PANEL</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	PH3S PH4S PH12 PH5S PH6S	 <b>PANEL</b>	3 5/8" 3 5/8" 3 5/8" 3 5/8" 3 5/8"
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	PH3Q PH4Q PH5Q		3 5/8" 3 5/8" 3 5/8"
 <b>LARGE ROUND</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	LB3S LB4S LB12 LB5S LB6S	 or  <b>LARGE ROUND</b>	3 5/8" 3 5/8" 3 5/8" 3 5/8" 3 5/8"
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	LB3Q LB4Q LB5Q		3 5/8" 3 5/8" 3 5/8"



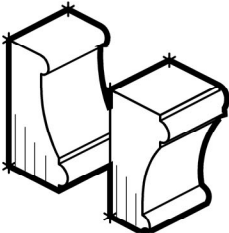
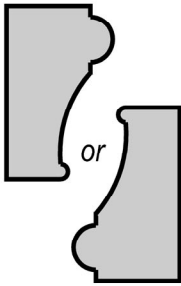
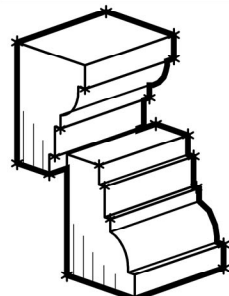
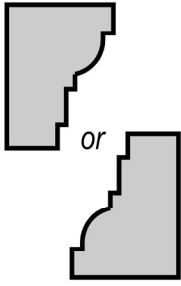
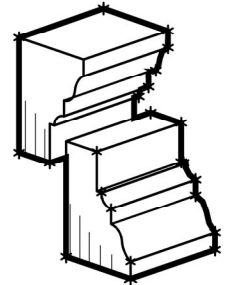
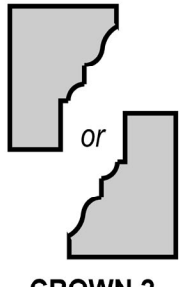
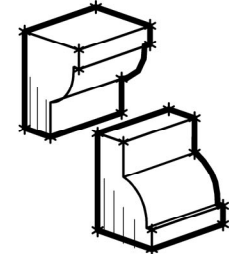
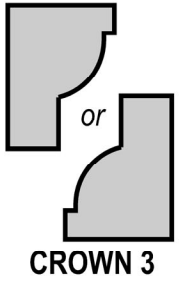
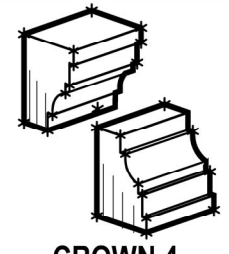
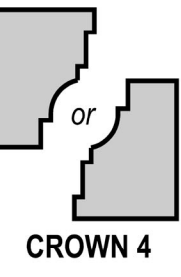
*Band Shapes and Sill Shapes are all available with standard corners often called "end returns". Many are also available in "Picture Frame" or "Face" corners. These corners form a rectangle or "Surround" on the wall.*

BAND TYPE	BRICK TYPE	Coursing	Overall Height	Part Number	SECTION
 <p><b>BULLNOSE 1</b></p>	<i>Standard or Modular</i>	1 course	2 1/4"	B13S	 <p><b>BULLNOSE 1</b></p>
		2 course	5"	B13S	
		Accent	5 5/8"	B106	
		3 course	7 5/8"	B13S	
		4 course	10 1/4"	B14S	
		Accent	11 5/8"	B112	
5 course	13"	B15S			
6 course	15 5/8"	B16S			
 <p><b>BULLNOSE 1</b></p>	<i>Queen or Engineer</i>	1 course	3"	B11Q	
		2 course	6 1/8"	B12Q	
		3 course	9 1/4"	B13Q	
		4 course	12 3/8"	B14Q	
		5 course	15 5/8"	B15Q	
 <p><b>BULLNOSE 2</b></p>	<i>Standard or Modular</i>	3 course	7 5/8"	B23S	 <p><b>BULLNOSE 2</b></p>
		4 course	10 1/4"	B24S	
		Accent	11 5/8"	B212	
		5 course	13"	B25S	
		6 course	15 5/8"	B26S	
		 <p><b>BULLNOSE 2</b></p>	<i>Queen or Engineer</i>	3 course	
4 course	12 3/8"			B24Q	
 <p><b>BULLNOSE 3</b></p>	<i>Standard or Modular</i>	3 course	7 5/8"	B33S	 <p><b>BULLNOSE 3</b></p>
		4 course	10 1/4"	B34S	
		Accent	11 5/8"	B312	
		5 course	13"	B35S	
		6 course	15 5/8"	B36S	
		 <p><b>BULLNOSE 3</b></p>	<i>Queen or Engineer</i>	3 course	
4 course	12 3/8"			B34Q	
5 course	15 5/8"			B35Q	
 <p><b>BULLNOSE 4</b></p>	<i>Standard or Modular</i>	2 course	5"	B43S	 <p><b>BULLNOSE 4</b></p>
		Accent	5 5/8"	B406	
		3 course	7 5/8"	B43S	
		4 course	10 1/4"	B44S	
		Accent	11 5/8"	B412	
		5 course	13"	B45S	
6 course	15 5/8"	B46S			
 <p><b>BULLNOSE 4</b></p>	<i>Queen or Engineer</i>	2 course	6 3/4"	B42Q	
		3 course	9 1/4"	B43Q	
		4 course	12 3/8"	B44Q	
		5 course	15 5/8"	B45Q	

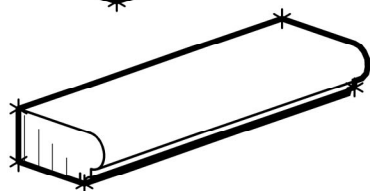
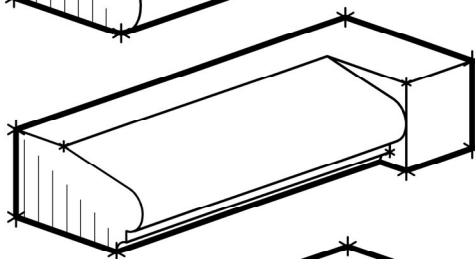
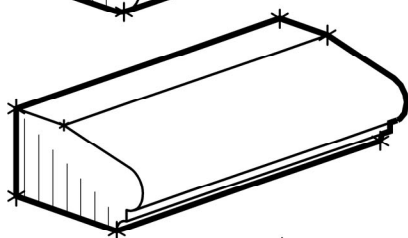
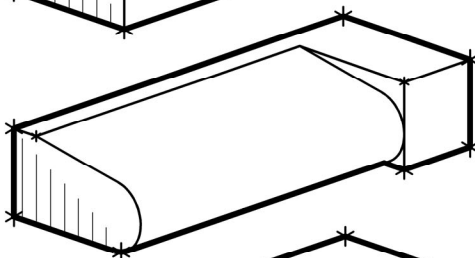
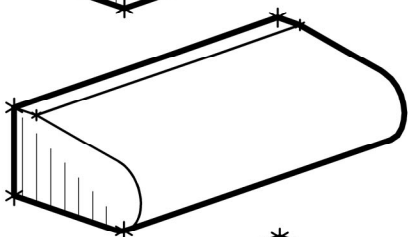
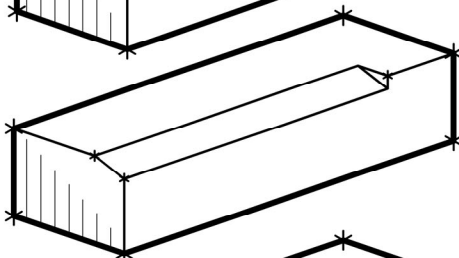
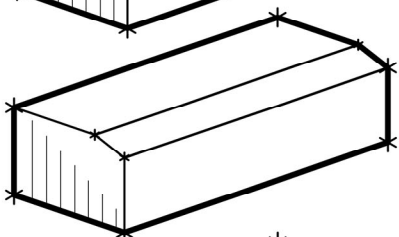
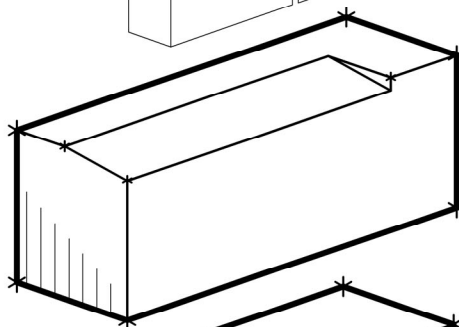
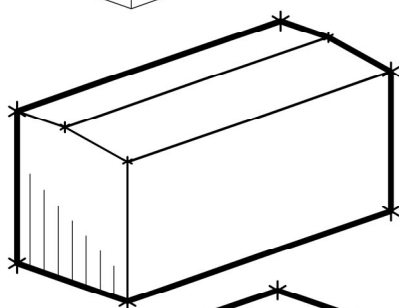
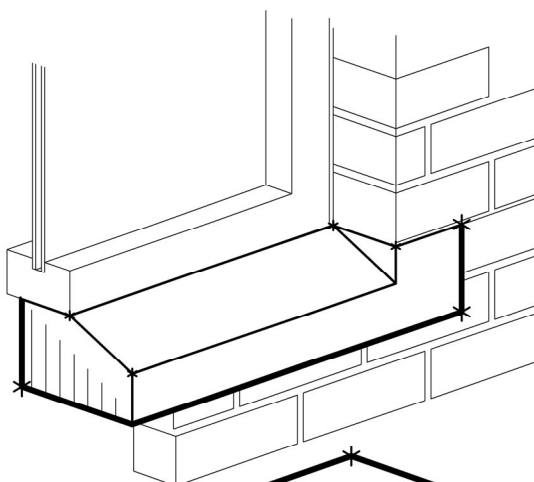
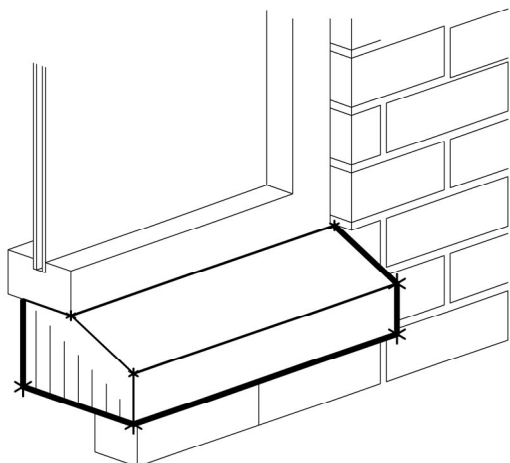




Bands can also be used either horizontally or vertically. With "Picture" corners they can be used to form Architectural "Picture Frames" or "Surrounds" at Entries, Doors, Windows, Arches or Fireplaces.

BAND TYPE	BRICK TYPE	Coursing	Overall Height	Part Number	SECTION
 <b>BULLNOSE 5</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	B53S B54S B512 B55S B56S	 <b>BULLNOSE 5</b>
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	B53Q B54Q B55Q	
 <b>CROWN 1</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	C13S C14S C112 C15S C16S	 <b>CROWN 1</b>
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	C13Q C14Q C15Q	
 <b>CROWN 2</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	C23S C24S C212 C25S C26S	 <b>CROWN 2</b>
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	C23Q C24Q C25Q	
 <b>CROWN 3</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	C33S C34S C312 C35S C36S	 <b>CROWN 3</b>
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	C33Q C34Q C35Q	
 <b>CROWN 4</b>	Standard or Modular	3 course 4 course Accent 5 course 6 course	7 5/8" 10 1/4" 11 5/8" 13" 15 5/8"	C43S C44S C412 C45S C46S	 <b>CROWN 4</b>
	Queen or Engineer	3 course 4 course 5 course	9 1/4" 12 3/8" 15 5/8"	C43Q C44Q C45Q	

# SILLS



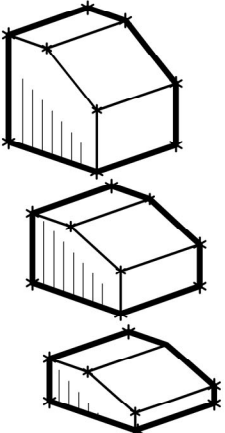
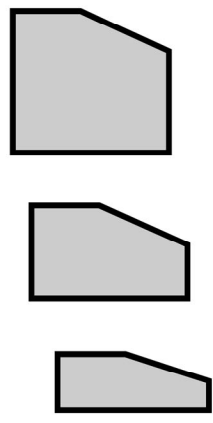
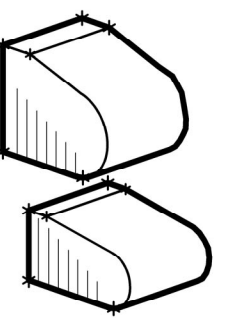
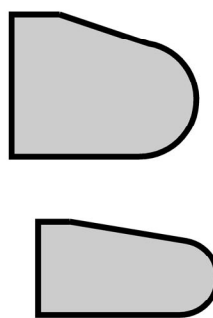
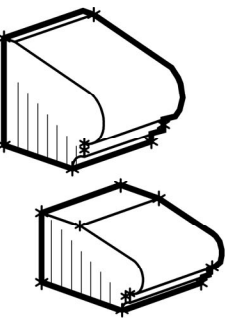
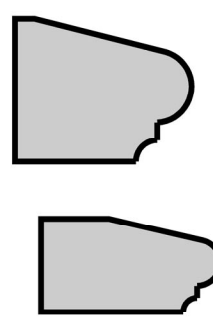
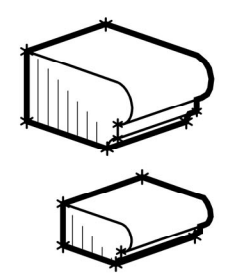
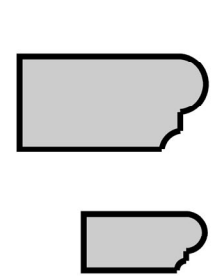


Sills come in two basic types; "Slip sills", which fit inside the masonry opening and are usually only as long as the window; and "Lugged sills" which extend into the masonry on each side of the window opening. "Slip sills" are traditionally the easiest to produce and install.

SILL TYPE	BRICK TYPE	Coursing	Overall Height	Part Number	SECTION
<p><b>CHAMFERED 1</b></p>	<i>Standard or Modular</i>	1 course	2 1/4"	S13S	<p><b>CHAMFERED 1</b></p>
		2 course	5"	S13S	
		Accent	5 5/8"	S106	
		3 course	7 5/8"	S13S	
		4 course	10 1/4"	S14S	
		Accent	11 5/8"	S112	
	<i>Queen or Engineer</i>	5 course	13"	S15S	
		6 course	15 5/8"	S16S	
		1 course	3"	S11Q	
		2 course	6 1/8"	S12Q	
		3 course	9 1/4"	S13Q	
		4 course	12 3/8"	S14Q	
		5 course	15 5/8"	S15Q	
<p><b>CHAMFERED 2</b></p>	<i>Standard or Modular</i>	1 course	2 1/4"	S23S	<p><b>CHAMFERED 2</b></p>
		2 course	5"	S23S	
		Accent	5 5/8"	S206	
		3 course	7 5/8"	S23S	
		4 course	10 1/4"	S24S	
		Accent	11 5/8"	S212	
	<i>Queen or Engineer</i>	5 course	13"	S25S	
		6 course	15 5/8"	S26S	
		1 course	3"	S21Q	
		2 course	6 1/8"	S22Q	
		3 course	9 1/4"	S23Q	
		4 course	12 3/8"	S24Q	
		5 course	15 5/8"	S25Q	
<p><b>CHAMFERED 3</b></p>	<i>Standard or Modular</i>	1 course	2 1/4"	S33S	<p><b>CHAMFERED 3</b></p>
		2 course	5"	S33S	
		Accent	5 5/8"	S306	
		3 course	7 5/8"	S33S	
		4 course	10 1/4"	S34S	
		Accent	11 5/8"	S312	
	<i>Queen or Engineer</i>	5 course	13"	S35S	
		6 course	15 5/8"	S36S	
		1 course	3"	S31Q	
		2 course	6 1/8"	S32Q	
		3 course	9 1/4"	S33Q	
		4 course	12 3/8"	S34Q	
		5 course	15 5/8"	S35Q	



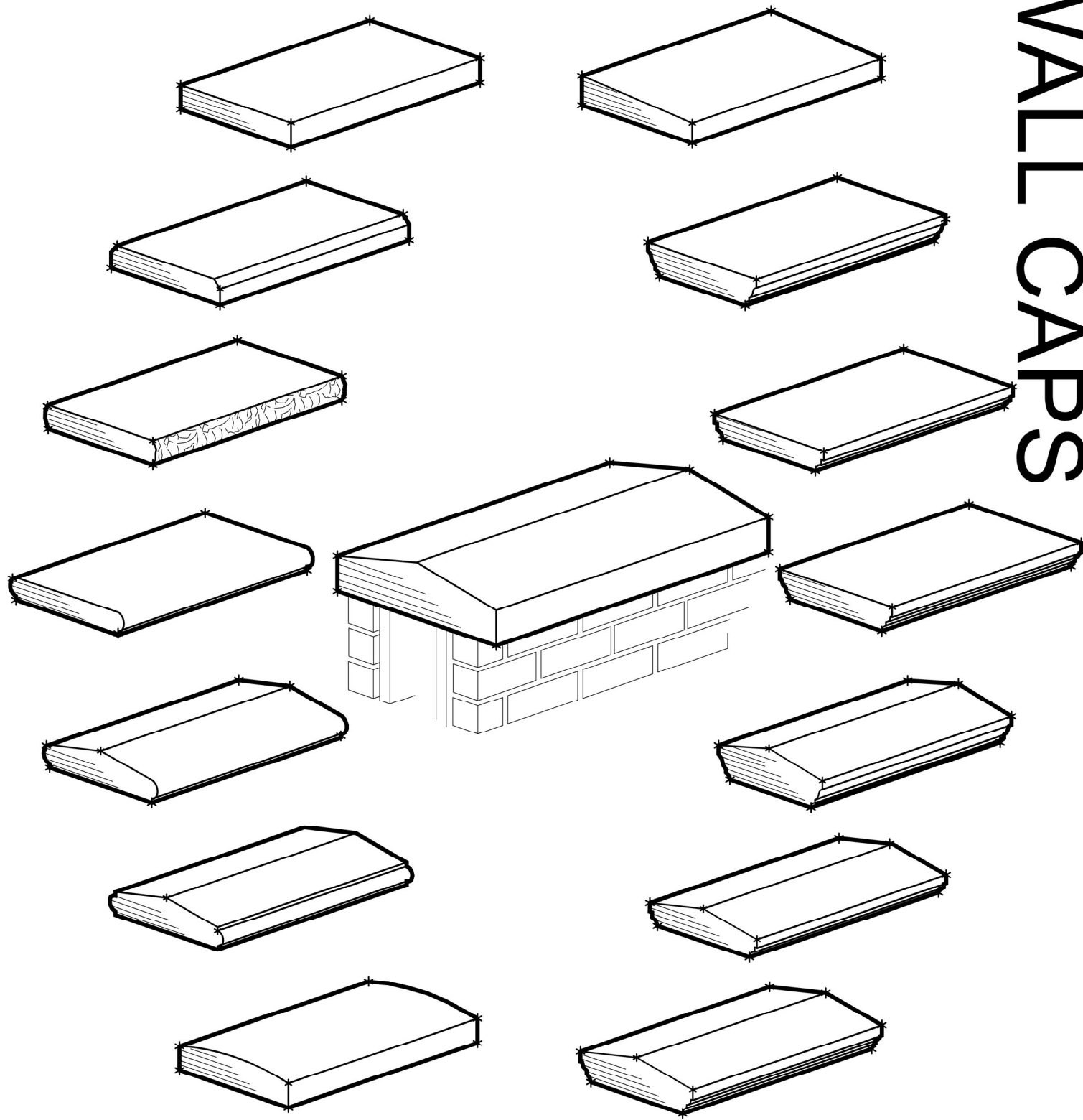
"Lugged sills" can be ordered as either a single integrated unit, or as a 3 piece set, consisting of a "Slip sill" middle and two separate "Lugs" for the outside. This design has several advantages over the singel unit design. Contact HCSS for more information.

SILL TYPE	BRICK TYPE	Coursing	Overall Height	Part Number	SECTION
 <p><b>CHAMFERED 4</b></p>	Standard or Modular	1 course	2 1/4"	S43S	 <p><b>CHAMFERED 4</b></p>
		2 course	5"	S43S	
		Accent	5 5/8"	S406	
		3 course	7 5/8"	S43S	
		4 course	10 1/4"	S44S	
		Accent	11 5/8"	S412	
	Queen or Engineer	5 course	13"	S45S	
		6 course	15 5/8"	S46S	
		1 course	3"	S41Q	
		2 course	6 1/8"	S42Q	
 <p><b>SLOPED BN 1</b></p>	Standard or Modular	1 course	2 1/4"	S53S	 <p><b>SLOPED BN 1</b></p>
		2 course	5"	S53S	
		Accent	5 5/8"	S506	
		3 course	7 5/8"	S53S	
	Queen or Engineer	4 course	10 1/4"	S54S	
		1 course	3"	S51Q	
 <p><b>SLOPED BN 2</b></p>	Standard or Modular	2 course	6 1/8"	S52Q	 <p><b>SLOPED BN 2</b></p>
		3 course	9 1/4"	S53Q	
		Accent	5 5/8"	S606	
		3 course	7 5/8"	S63S	
	Queen or Engineer	4 course	10 1/4"	S64S	
		1 course	3"	S61Q	
 <p><b>FLAT BN 1</b></p>	Standard or Modular	2 course	6 1/8"	S62Q	 <p><b>FLAT BN 1</b></p>
		3 course	9 1/4"	S63Q	
		Accent	5 5/8"	S706	
		3 course	7 5/8"	S73S	
	Queen or Engineer	4 course	10 1/4"	S74S	
		1 course	3"	S71Q	
Queen or Engineer	2 course	6 1/8"	S72Q		
	3 course	9 1/4"	S73Q		

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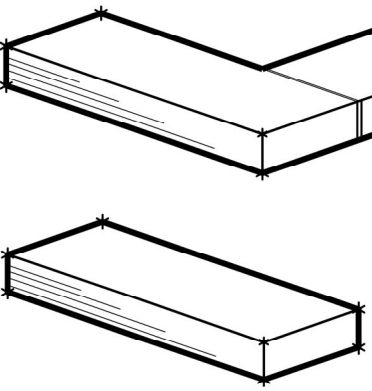
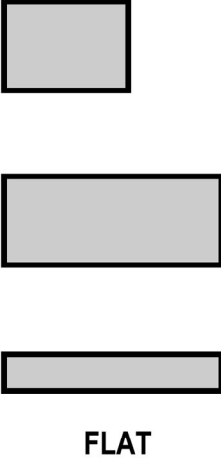
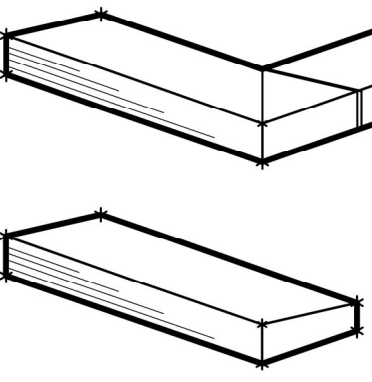
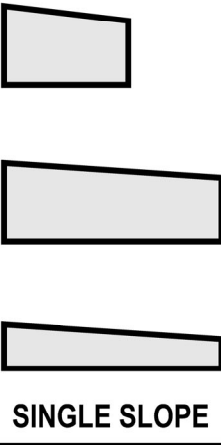
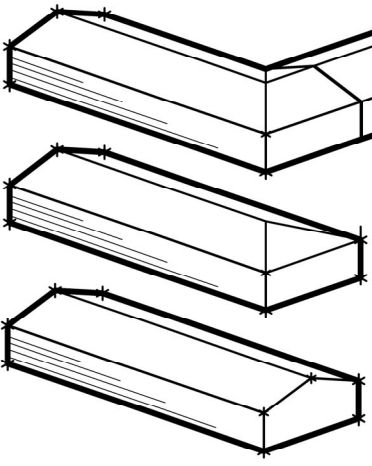
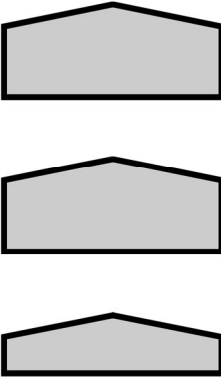
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# WALL CAPS





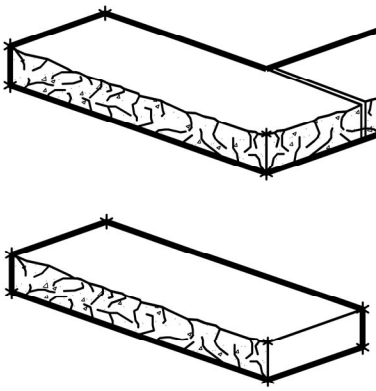
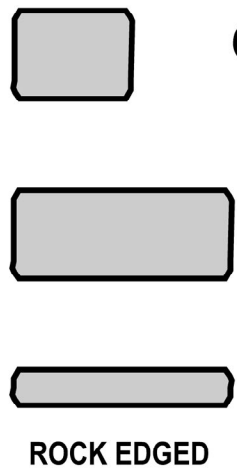
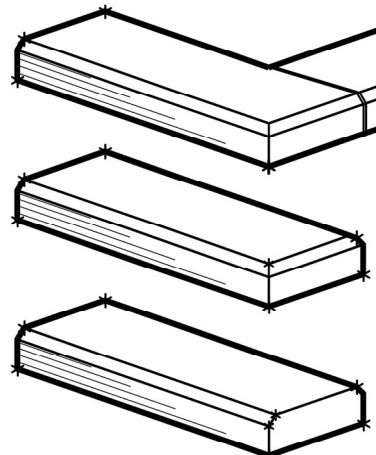
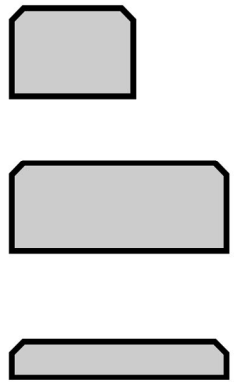
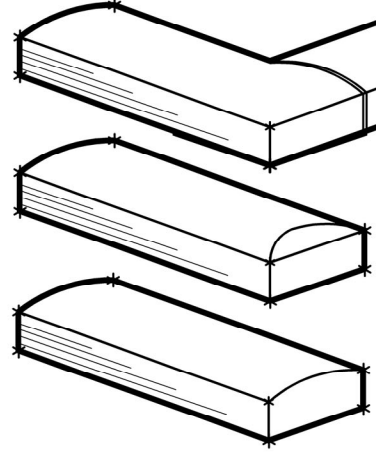
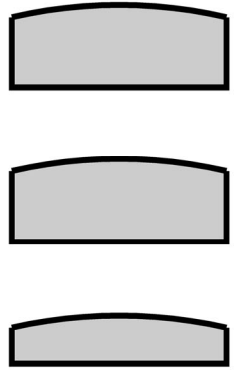
Wall caps come in standard lengths designed to minimize weight and cutting in the field (32, 40 and 48"). Wall heights are as shown below, but widths and lengths can be made custom made for each profile shown as desired. Corners, Ends and Angles are available as needed on Request.

COPING TYPE	Cap W/ 1" overhang	Wall Width Below	Std. Height	Part Number	SECTION
 <p style="text-align: center;">FLAT</p>	10"	8"	3"	CF10	 <p style="text-align: center;">FLAT</p>
	12"	10"	3"	CF12	
	13"	11"	3"	CF13	
	14"	12"	3"	CF14	
	15"	13"	3"	CF14	
	16"	14"	3"	CF16	
	17"	15"	3"	CF17	
	18"	16"	3"	CF18	
	19"	17"	3"	CF19	
	20"	18"	3"	CF20	
	21"	19"	3"	CF21	
	22"	20"	3"	CF22	
	24"	22"	4"	CF24	
	25"	23"	4"	CF25	
26"	24"	4"	CF26		
 <p style="text-align: center;">SINGLE SLOPE</p>	10"	8"	3"	CS10	 <p style="text-align: center;">SINGLE SLOPE</p>
	12"	10"	3"	CS12	
	13"	11"	3"	CS13	
	14"	12"	3"	CS14	
	15"	13"	3"	CS14	
	16"	14"	3"	CS16	
	17"	15"	3"	CS17	
	18"	16"	3"	CS18	
	19"	17"	3"	CS19	
	20"	18"	3"	CS20	
	21"	19"	3"	CS21	
	22"	20"	3"	CS22	
	24"	22"	4"	CS24	
	25"	23"	4"	CS25	
26"	24"	4"	CS26		
 <p style="text-align: center;">DOUBLE SLOPE</p>	10"	8"	3"	CD10	 <p style="text-align: center;">DOUBLE SLOPE</p>
	12"	10"	3"	CD12	
	13"	11"	3"	CD13	
	14"	12"	3"	CD14	
	15"	13"	3"	CD14	
	16"	14"	3"	CD16	
	17"	15"	3"	CD17	
	18"	16"	3"	CD18	
	19"	17"	3"	CD19	
	20"	18"	3"	CD20	
	21"	19"	3"	CD21	
	22"	20"	3"	CD22	
	24"	22"	4"	CD24	
	25"	23"	4"	CD25	
26"	24"	4"	CD26		



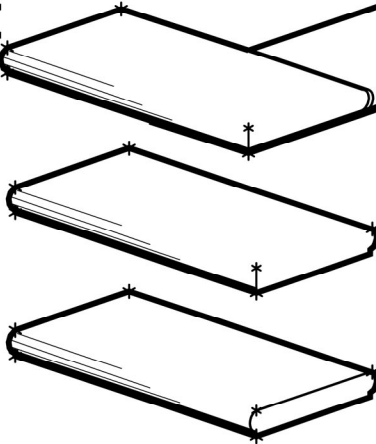
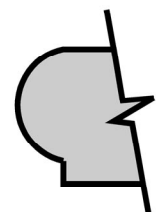

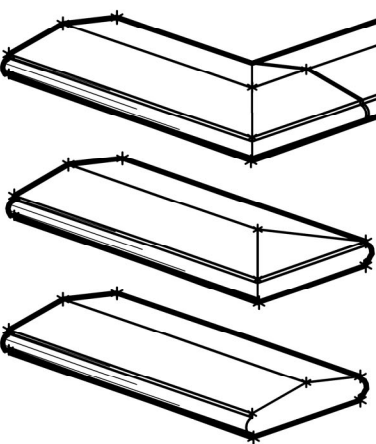
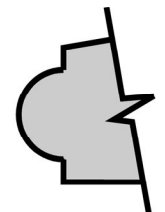

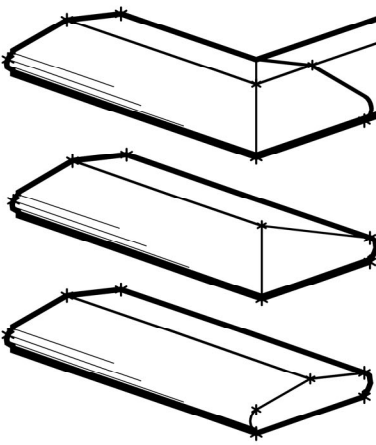
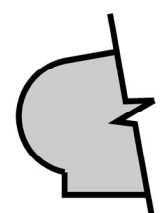

Wall Caps are sometimes called "Coping", but can be used as Bands or other Shapes, and are often used in Combination with other Products for extended Cornices, or Coping details.

WALL CAPS

COPING TYPE	Cap W/ 1" overhang	Wall Width Below	Std. Height	Part Number	SECTION
 <p>ROCK EDGED</p>	10"	8"	3"	CR10	 <p>ROCK EDGED</p>
	12"	10"	3"	CR12	
	13"	11"	3"	CR13	
	14"	12"	3"	CR14	
	15"	13"	3"	CR14	
	16"	14"	3"	CR16	
	17"	15"	3"	CR17	
	18"	16"	3"	CR18	
	19"	17"	3"	CR19	
	20"	18"	3"	CR20	
	21"	19"	3"	CR21	
	22"	20"	3"	CR22	
	24"	22"	4"	CR24	
25"	23"	4"	CR25		
26"	24"	4"	CR26		
 <p>BEVELED</p>	10"	8"	3"	CB10	 <p>BEVELED</p>
	12"	10"	3"	CB12	
	13"	11"	3"	CB13	
	14"	12"	3"	CB14	
	15"	13"	3"	CB14	
	16"	14"	3"	CB16	
	17"	15"	3"	CB17	
	18"	16"	3"	CB18	
	19"	17"	3"	CB19	
	20"	18"	3"	CB20	
	21"	19"	3"	CB21	
	22"	20"	3"	CB22	
	24"	22"	4"	CB24	
25"	23"	4"	CB25		
26"	24"	4"	CB26		
 <p>ROUND TOP</p>	10"	8"	3"	CO10	 <p>ROUND TOP</p>
	12"	10"	3"	CO12	
	13"	11"	3"	CO13	
	14"	12"	3"	CO14	
	15"	13"	3"	CO14	
	16"	14"	3"	CO16	
	17"	15"	3"	CO17	
	18"	16"	3"	CO18	
	19"	17"	3"	CO19	
	20"	18"	3"	CO20	
	21"	19"	3"	CO21	
	22"	20"	3"	CO22	
	24"	22"	4"	CO24	
25"	23"	4"	CO25		
26"	24"	4"	CO26		



*Bullnose caps with flat tops are often used as Seat Caps, and can be made as straight or radius units. These rounded edge caps are also common in areas that have low walls.*

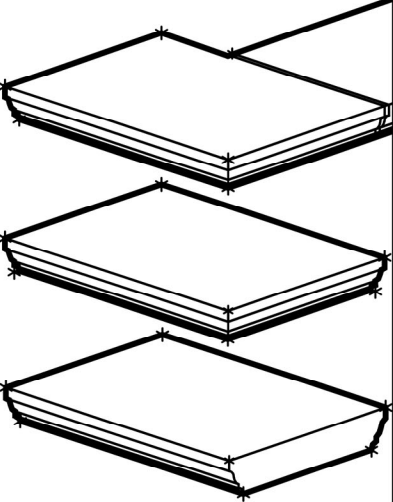


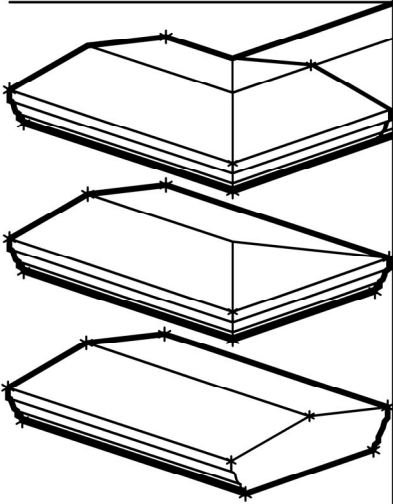


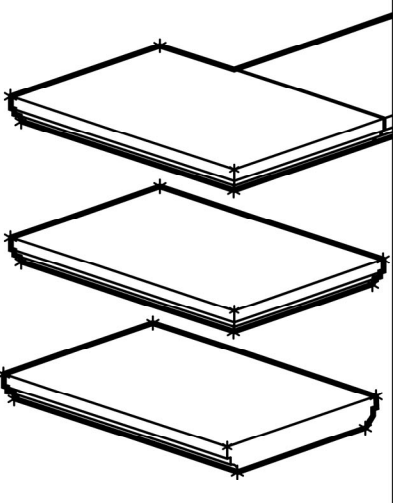


COPING TYPE	Cap W/ 1" overhang	Wall Width Below	Wall Height	Part Number	SECTION
 <b>FLAT BULLNOSE</b>	10"	8"	3"	CN10	 edge detail   <b>FLAT BULLNOSE</b>
	12"	10"	3"	CN12	
	13"	11"	3"	CN13	
	14"	12"	3"	CN14	
	15"	13"	3"	CN14	
	16"	14"	3"	CN16	
	17"	15"	3"	CN17	
	18"	16"	3"	CN18	
	19"	17"	3"	CN19	
	20"	18"	3"	CN20	
	21"	19"	3"	CN21	
	22"	20"	3"	CN22	
	24"	22"	4"	CN24	
25"	23"	4"	CN25		
26"	24"	4"	CN26		
 <b>DOUBLE SLOPE BULLNOSE 1</b>	10"	8"	3"	CP10	 edge detail   <b>DOUBLE SLOPE BULLNOSE 1</b>
	12"	10"	3"	CP12	
	13"	11"	3"	CP13	
	14"	12"	3"	CP14	
	15"	13"	3"	CP14	
	16"	14"	3"	CP16	
	17"	15"	3"	CP17	
	18"	16"	3"	CP18	
	19"	17"	3"	CP19	
	20"	18"	3"	CP20	
	21"	19"	3"	CP21	
	22"	20"	3"	CP22	
	24"	22"	4"	CP24	
25"	23"	4"	CP25		
26"	24"	4"	CP26		
 <b>DOUBLE SLOPE BULLNOSE 2</b>	10"	8"	3"	CQ10	 edge detail   <b>DOUBLE SLOPE BULLNOSE 2</b>
	12"	10"	3"	CQ12	
	13"	11"	3"	CQ13	
	14"	12"	3"	CQ14	
	15"	13"	3"	CQ14	
	16"	14"	3"	CQ16	
	17"	15"	3"	CQ17	
	18"	16"	3"	CQ18	
	19"	17"	3"	CQ19	
	20"	18"	3"	CQ20	
	21"	19"	3"	CQ21	
	22"	20"	3"	CQ22	
	24"	22"	4"	CQ24	
25"	23"	4"	CQ25		
26"	24"	4"	CQ26		





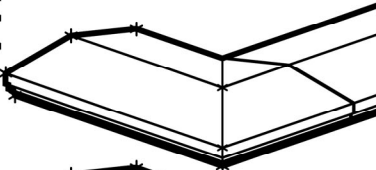
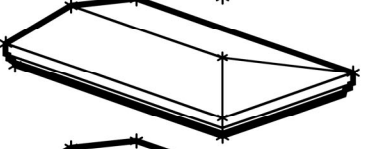



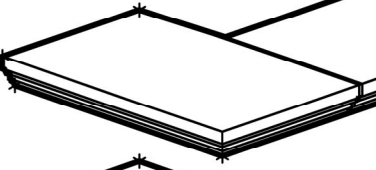
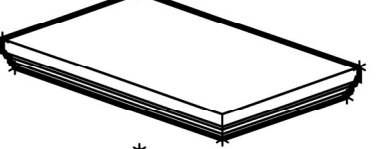
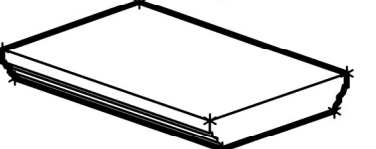


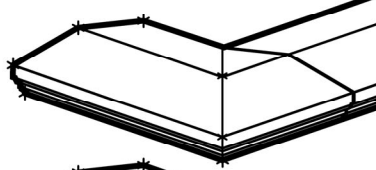
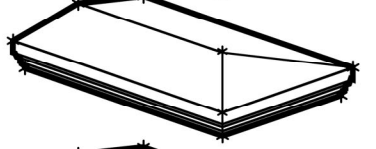
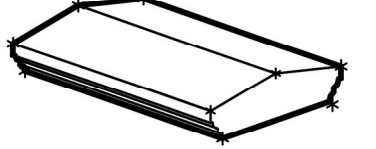


Wall caps are also available for use in specialty applications such as special angles for corners, intersections, transitions to vertical, and arched walls. Contact HCSS for help with details.

WALL CAPS

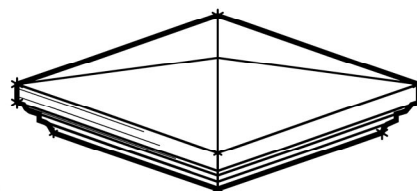
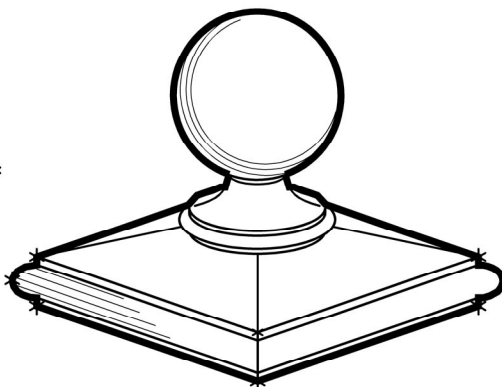
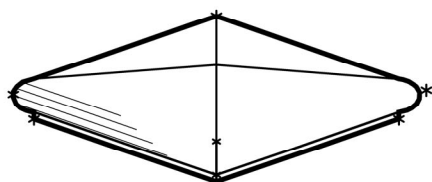
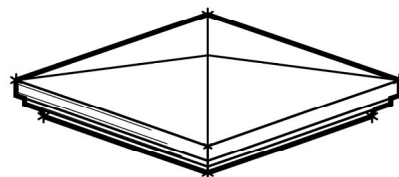
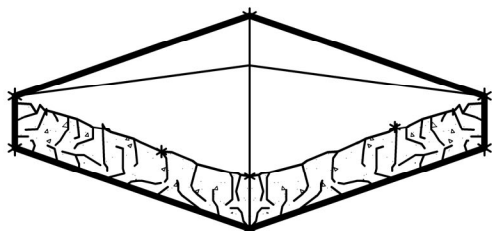
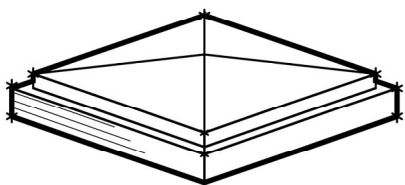
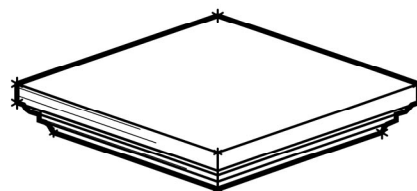
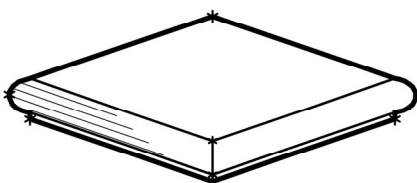
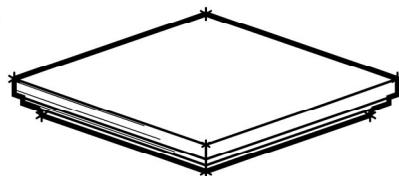
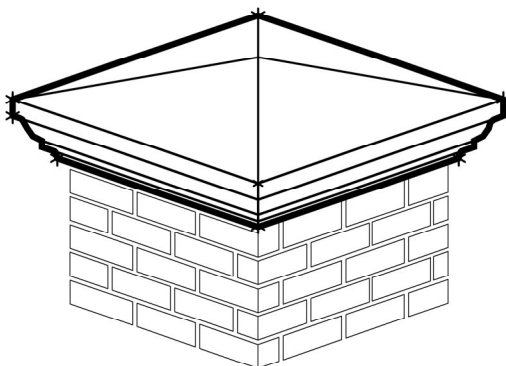
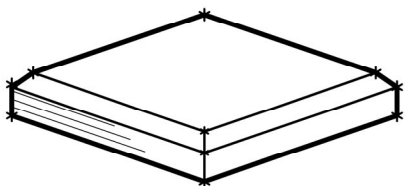
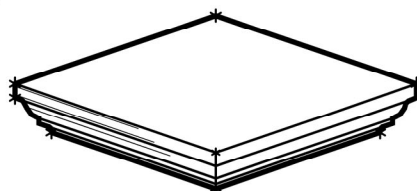
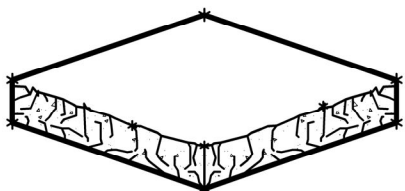
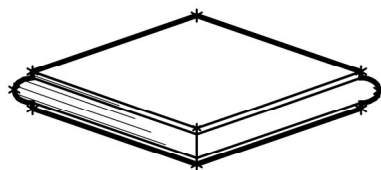
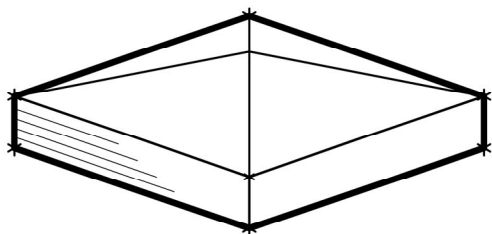
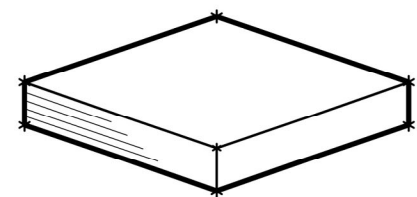
COPING TYPE	Cap W/ 1" overhang	Wall Width Below	Wall Height	Part Number	SECTION
 <p>FLAT CROWN 1</p>	10"	8"	3"	C110	 <p>edge detail</p>  <p>FLAT CROWN 1</p>
	12"	10"	3"	C112	
	13"	11"	3"	C113	
	14"	12"	3"	C114	
	15"	13"	3"	C114	
	16"	14"	3"	C116	
	17"	15"	3"	C117	
	18"	16"	3"	C118	
	19"	17"	3"	C119	
	20"	18"	3"	C120	
	21"	19"	3"	C121	
	22"	20"	3"	C122	
	24"	22"	4"	C124	
25"	23"	4"	C125		
26"	24"	4"	C126		
 <p>CROWN 2</p>	10"	8"	3"	C210	 <p>edge detail</p>  <p>CROWN 2</p>
	12"	10"	3"	C212	
	13"	11"	3"	C213	
	14"	12"	3"	C214	
	15"	13"	3"	C214	
	16"	14"	3"	C216	
	17"	15"	3"	C217	
	18"	16"	3"	C218	
	19"	17"	3"	C219	
	20"	18"	3"	C220	
	21"	19"	3"	C221	
	22"	20"	3"	C222	
	24"	22"	4"	C224	
25"	23"	4"	C225		
26"	24"	4"	C226		
 <p>FLAT CROWN 3</p>	10"	8"	3"	C310	 <p>edge detail</p>  <p>FLAT CROWN 3</p>
	12"	10"	3"	C312	
	13"	11"	3"	C313	
	14"	12"	3"	C314	
	15"	13"	3"	C314	
	16"	14"	3"	C316	
	17"	15"	3"	C317	
	18"	16"	3"	C318	
	19"	17"	3"	C319	
	20"	18"	3"	C320	
	21"	19"	3"	C321	
	22"	20"	3"	C322	
	24"	22"	4"	C324	
25"	23"	4"	C325		
26"	24"	4"	C326		



All Wall Caps can be made with openings for the attachment of handrails, fencing, or pickets, the holes can be cast into the joints, or core drilled on site to fit field conditions

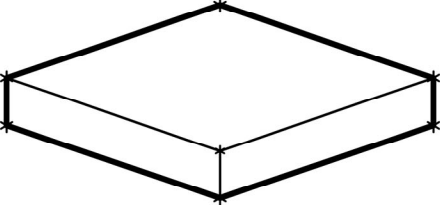


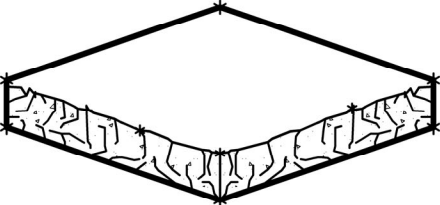


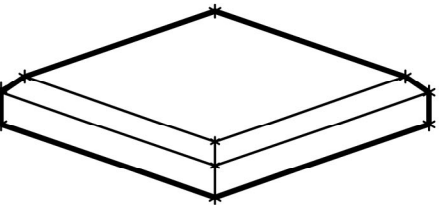


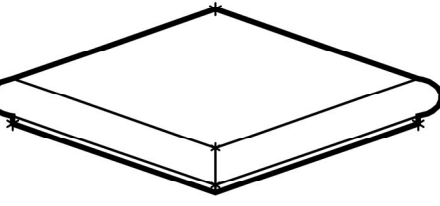


COPING TYPE	Cap W/ 1" overhang	Wall Width Below	Wall Height	Part Number	SECTION
   <b>FLAT CROWN 4</b>	10"	8"	3"	C410	 edge detail   <b>FLAT CROWN 4</b>
	12"	10"	3"	C412	
	13"	11"	3"	C413	
	14"	12"	3"	C414	
	15"	13"	3"	C414	
	16"	14"	3"	C416	
	17"	15"	3"	C417	
	18"	16"	3"	C418	
	19"	17"	3"	C419	
	20"	18"	3"	C420	
	21"	19"	3"	C421	
	22"	20"	3"	C422	
	24"	22"	4"	C424	
25"	23"	4"	C425		
26"	24"	4"	C426		
   <b>CROWN 5</b>	10"	8"	3"	C510	 edge detail   <b>CROWN 5</b>
	12"	10"	3"	C512	
	13"	11"	3"	C513	
	14"	12"	3"	C514	
	15"	13"	3"	C514	
	16"	14"	3"	C516	
	17"	15"	3"	C517	
	18"	16"	3"	C518	
	19"	17"	3"	C519	
	20"	18"	3"	C520	
	21"	19"	3"	C521	
	22"	20"	3"	C522	
	24"	22"	4"	C524	
25"	23"	4"	C525		
26"	24"	4"	C526		
   <b>FLAT CROWN 6</b>	10"	8"	3"	C610	 edge detail   <b>FLAT CROWN 6</b>
	12"	10"	3"	C612	
	13"	11"	3"	C613	
	14"	12"	3"	C614	
	15"	13"	3"	C614	
	16"	14"	3"	C616	
	17"	15"	3"	C617	
	18"	16"	3"	C618	
	19"	17"	3"	C619	
	20"	18"	3"	C620	
	21"	19"	3"	C621	
	22"	20"	3"	C622	
	24"	22"	4"	C624	
25"	23"	4"	C625		
26"	24"	4"	C626		

# PIER CAPS





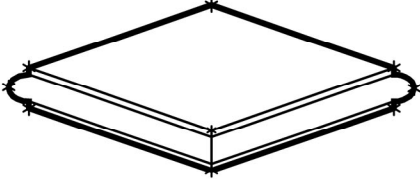


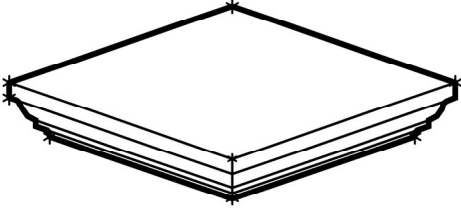


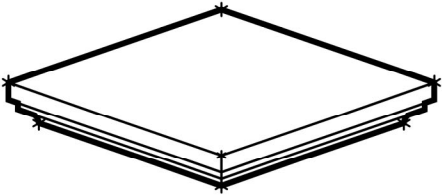


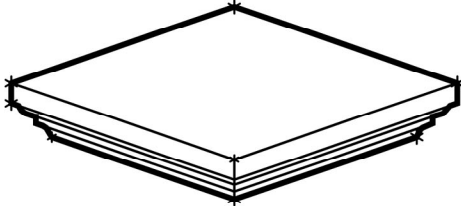


Pier caps are made in sizes to cover standard masonry piers, with a 1/2" to 1" overhang on each edge. Although most pier caps are square, custom rectangular or special angled caps are available by special order. Contact HCSS for more information.

CAP TYPE	Cap Width at base	Wall Height	Part Number	SECTION
 <p>FLAT</p>	13"	3"	PC01-13	   <p>FLAT</p>
	15"	3"	PC01-15	
	16"	3"	PC01-16	
	18"	3"	PC01-18	
	20"	3"	PC01-20	
	21"	3"	PC01-21	
	24"	4"	PC01-24	
	25"	4"	PC01-25	
	26"	4"	PC01-26	
	28"	4"	PC01-28	
	32"	4"	PC01-32	
36"	4"	PC01-36		
 <p>ROCK EDGE</p>	13"	3"	PC02-13	   <p>ROCK EDGE</p>
	15"	3"	PC02-15	
	16"	3"	PC02-16	
	18"	3"	PC02-18	
	20"	3"	PC02-20	
	21"	3"	PC02-21	
	24"	4"	PC02-24	
	25"	4"	PC02-25	
	26"	4"	PC02-26	
	28"	4"	PC02-28	
	32"	4"	PC02-32	
36"	4"	PC02-36		
 <p>CHAMFERED</p>	15"	3"	PC03-15	   <p>CHAMFERED</p>
	16"	3"	PC03-16	
	18"	3"	PC03-18	
	20"	3"	PC03-20	
	21"	3"	PC03-21	
	24"	4"	PC03-24	
	25"	4"	PC03-25	
	26"	4"	PC03-26	
	28"	4"	PC03-28	
	32"	4"	PC03-32	
36"	4"	PC03-36		
 <p>FLAT BULLNOSE</p>	15"	3"	PC04-14	 <p>edge detail</p>  <p>FLAT BULLNOSE</p>
	16"	3"	PC04-16	
	18"	3"	PC04-18	
	20"	3"	PC04-20	
	21"	3"	PC04-21	
	24"	4"	PC04-24	
	25"	4"	PC04-25	
	26"	4"	PC04-26	
	28"	4"	PC04-28	
	32"	4"	PC04-32	
36"	4"	PC04-36		



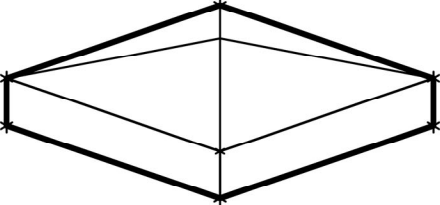


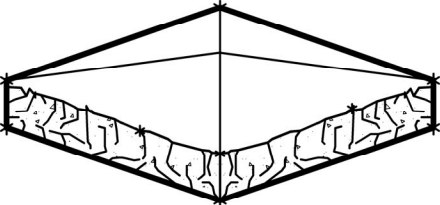
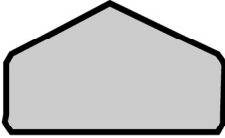

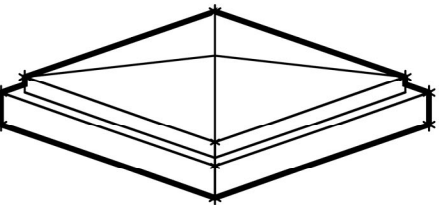


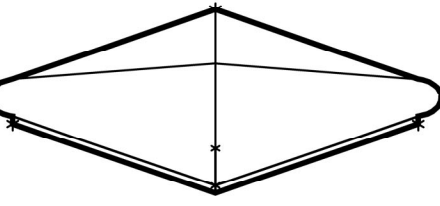


Pier Caps can be ordered with holes for light wiring or posts. Caps ordered to go around posts are split through the middle into two "C" sections. This allows the cap to be installed around the post, after the post has been installed.

PIER CAPS

CAP TYPE	Cap Width at base	Wall Height	Part Number	SECTION
 <p>FLAT BULLNOSE 2</p>	13"	3"	PC05-13	 <p>edge detail</p>  <p>FLAT BULLNOSE 2</p>
	15"	3"	PC05-15	
	16"	3"	PC05-16	
	18"	3"	PC05-18	
	20"	3"	PC05-20	
	21"	3"	PC05-21	
	24"	4"	PC05-24	
	25"	4"	PC05-25	
	26"	4"	PC05-26	
	28"	4"	PC05-28	
	32"	4"	PC05-32	
36"	4"	PC05-36		
 <p>FLAT CROWN 1</p>	13"	3"	PC06-13	 <p>edge detail</p>  <p>FLAT CROWN 1</p>
	15"	3"	PC06-15	
	16"	3"	PC06-16	
	18"	3"	PC06-18	
	20"	3"	PC06-20	
	21"	3"	PC06-21	
	24"	4"	PC06-24	
	25"	4"	PC06-25	
	26"	4"	PC06-26	
	28"	4"	PC06-28	
	32"	4"	PC06-32	
36"	4"	PC06-36		
 <p>FLAT CROWN 2</p>	15"	3"	PC07-15	 <p>edge detail</p>  <p>FLAT CROWN 2</p>
	16"	3"	PC07-16	
	18"	3"	PC07-18	
	20"	3"	PC07-20	
	21"	3"	PC07-21	
	24"	4"	PC07-24	
	25"	4"	PC07-25	
	26"	4"	PC07-26	
	28"	4"	PC07-28	
	32"	4"	PC07-32	
	36"	4"	PC07-36	
 <p>FLAT CROWN 3</p>	15"	3"	PC08-14	 <p>edge detail</p>  <p>FLAT CROWN 3</p>
	16"	3"	PC08-16	
	18"	3"	PC08-18	
	20"	3"	PC08-20	
	21"	3"	PC08-21	
	24"	4"	PC08-24	
	25"	4"	PC08-25	
	26"	4"	PC08-26	
	28"	4"	PC08-28	
	32"	4"	PC08-32	
	36"	4"	PC08-36	



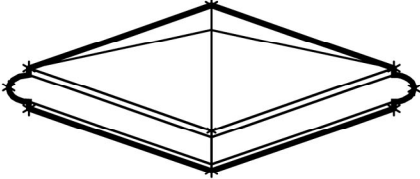


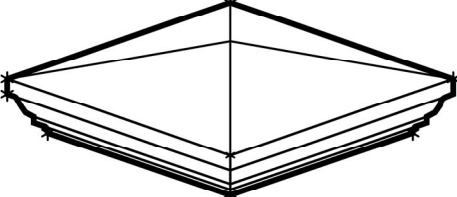


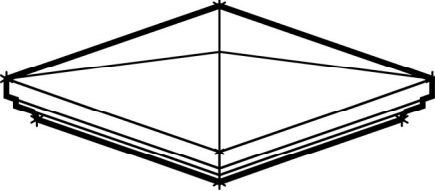


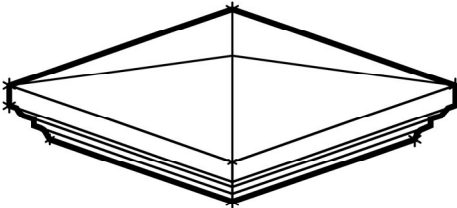


Many Pier caps can be made in either thicker sizes, or with higher peaks. This, along with the ability to produce "split caps" for columns, and rectangular shapes as needed, gives the designer the greatest flexibility when considering caps for their project.

CAP TYPE	Cap Width at base	Wall Height	Part Number	SECTION
 <p>PYRAMID</p>	13"	3"	PC09-13	 
	15"	3"	PC09-15	
	16"	3"	PC09-16	
	18"	3"	PC09-18	
	20"	3"	PC09-20	
	21"	3"	PC09-21	
	24"	4"	PC09-24	
	25"	4"	PC09-25	
	26"	4"	PC09-26	
	28"	4"	PC09-28	
 <p>PYRAMID ROCK EDGE</p>	13"	3"	PC10-13	  <p>PYRAMID ROCK EDGE</p>
	15"	3"	PC10-15	
	16"	3"	PC10-16	
	18"	3"	PC10-18	
	20"	3"	PC10-20	
	21"	3"	PC10-21	
	24"	4"	PC10-24	
	25"	4"	PC10-25	
	26"	4"	PC10-26	
	28"	4"	PC10-28	
 <p>STEPPED</p>	15"	3"	PC11-15	  <p>STEPPED</p>
	16"	3"	PC11-16	
	18"	3"	PC11-18	
	20"	3"	PC11-20	
	21"	3"	PC11-21	
	24"	4"	PC11-24	
	25"	4"	PC11-25	
	26"	4"	PC11-26	
	28"	4"	PC11-28	
	32"	4"	PC11-32	
 <p>PYRAMID BULLNOSE</p>	15"	3"	PC12-14	 <p>edge detail</p>  <p>PYRAMID BULLNOSE</p>
	16"	3"	PC12-16	
	18"	3"	PC12-18	
	20"	3"	PC12-20	
	21"	3"	PC12-21	
	24"	4"	PC12-24	
	25"	4"	PC12-25	
	26"	4"	PC12-26	
	28"	4"	PC12-28	
	32"	4"	PC12-32	
36"	4"	PC12-36		



Pier Caps are available in all of our standard colors and most custom colors and natural stone shades to match any hardscape project.

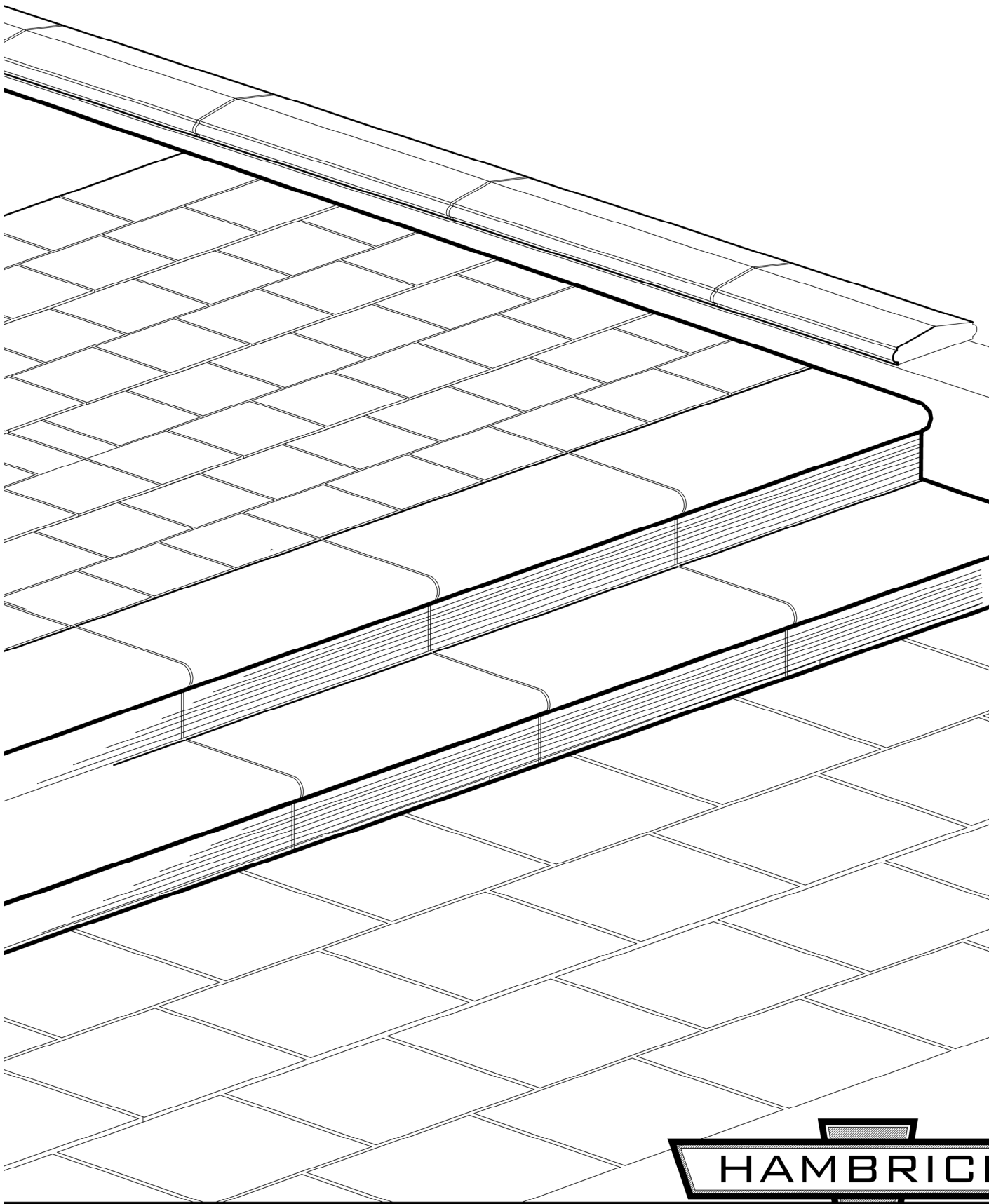
PIER CAPS

CAP TYPE	Cap Width at base	Wall Height	Part Number	SECTION
 <p><b>PYRAMID BULLNOSE 2</b></p>	13"	3"	PC13-13	 <p>edge detail</p> 
	15"	3"	PC13-15	
	16"	3"	PC13-16	
	18"	3"	PC13-18	
	20"	3"	PC13-20	
	21"	3"	PC13-21	
	24"	4"	PC13-24	
	25"	4"	PC13-25	
	26"	4"	PC13-26	
	28"	4"	PC13-28	
	32"	4"	PC13-32	
36"	4"	PC13-36		
 <p><b>PYRAMID CROWN 1</b></p>	13"	3"	PC14-13	 <p>edge detail</p>  <p><b>PYRAMID CROWN 1</b></p>
	15"	3"	PC14-15	
	16"	3"	PC14-16	
	18"	3"	PC14-18	
	20"	3"	PC14-20	
	21"	3"	PC14-21	
	24"	4"	PC14-24	
	25"	4"	PC14-25	
	26"	4"	PC14-26	
	28"	4"	PC14-28	
	32"	4"	PC14-32	
36"	4"	PC14-36		
 <p><b>PYRAMID CROWN 2</b></p>	15"	3"	PC15-15	 <p>edge detail</p>  <p><b>PYRAMID CROWN 2</b></p>
	16"	3"	PC15-16	
	18"	3"	PC15-18	
	20"	3"	PC15-20	
	21"	3"	PC15-21	
	24"	4"	PC15-24	
	25"	4"	PC15-25	
	26"	4"	PC15-26	
	28"	4"	PC15-28	
	32"	4"	PC15-32	
	36"	4"	PC15-36	
 <p><b>PYRAMID CROWN 3</b></p>	15"	3"	PC16-14	 <p>edge detail</p>  <p><b>PYRAMID CROWN 3</b></p>
	16"	3"	PC16-16	
	18"	3"	PC16-18	
	20"	3"	PC16-20	
	21"	3"	PC16-21	
	24"	4"	PC16-24	
	25"	4"	PC16-25	
	26"	4"	PC16-26	
	28"	4"	PC16-28	
	32"	4"	PC16-32	
	36"	4"	PC16-34	

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# STEPS PAVERS POOL



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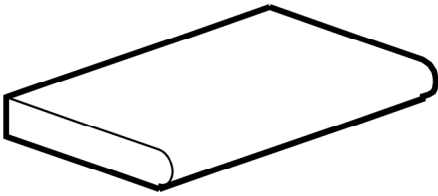


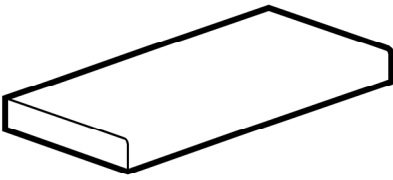

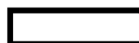
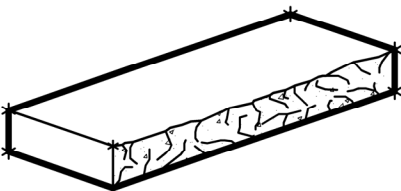




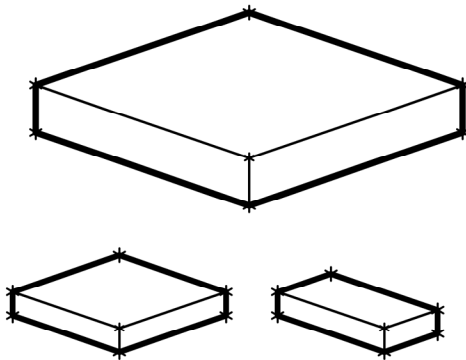



CAST STONE SERVICES





Standard tread thickness is 2 1/4" but they can be made in thicker sizes. They can also be custom ordered as radius, elliptical or even wedge shaped units for spiral stairs. Risers are also usually 2-2 1/4" thick and are sized to meet local stair codes. Pavers can be 2-3 1/2" thick and come in sizes from 4" x 8" to 24" X 36". Standard sizes are shown below.

STEPS/PAVERS/POOL

STAIR TYPE	Tread Width at base	Wall Height	Part Number	SECTION
 BULLNOSE TREAD OR COPING	12"	2 1/4"	ST12	    BULLNOSE TREAD
	13"	2 1/4"	ST13	
	14"	2 1/4"	ST14	
	15"	2 1/4"	ST15	
	16"	2 1/4"	ST16	
	18"	2 1/4"	ST18	
	20"	2 1/4"	ST20	
	24"	2 1/4"	ST24	
 EASED EDGE TREAD OR COPING	12"	2 1/4"	ET12	    EASED EDGE TREAD
	13"	2 1/4"	ET13	
	14"	2 1/4"	ET14	
	15"	2 1/4"	ET15	
	16"	2 1/4"	ET16	
	18"	2 1/4"	ET18	
	20"	2 1/4"	ET20	
	24"	2 1/4"	ET24	
 ROCKED EDGE TREAD OR COPING	12"	2 1/4"	RT12	    ROCKED EDGE
	13"	2 1/4"	RT13	
	14"	2 1/4"	RT14	
	15"	2 1/4"	RT15	
	16"	2 1/4"	RT16	
	18"	2 1/4"	RT18	
	20"	2 1/4"	RT20	
	24"	2 1/4"	RT24	
 RISER	N/A	4 1/2"	RI04	  RISER
	N/A	6 3/4"	RI07	
	N/A	7 1/4"	RI08	
 PAVER	4"x8"	2 1/4"	PV48	      PAVER
	8"x8"	2 1/4"	PV88	
	4"x12"	2 1/4"	PV412	
	8"x12"	2 1/4"	PV812	
	12"x12"	2 1/4"	PV1212	
	12"x18"	2 1/4"	PV1218	
	12"x24"	2 1/4"	PV1224	
	12"x36"	2 1/4"	PV1236	
	18"x18"	2 1/4"	PV1818	
	24"x24"	2 1/4"	PV2424	
	24"x36"	2 1/4"	PV2436	